

WORK ORDER 2011-37

Date opened: 30 September 2011

Project: Quick Release Cargo Basket Beams
Type: Bell 206L Series, 407Batch Quantity: 6 Forward Beam Assy (Stainless) (69830-02)
6 Aft Beam Ass'y (Stainless) (69831-02)Approval: SH00-48
Drawing List: DCL698-1


Fabrication and Assembly Drawing(s)	Description
69830, Rev. 3	Forward Beam Ass'y
69831, Rev. 3	Aft Beam Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y ✓
Release tags associated with all fabricated parts are attached:	Y ✓
All mounting hardware and supplies are included:	Y ✓

List all non-conformities raised: _____

Welder Signature: _____	Date: _____
Inspector Signature: 	Date: 05 JAN 2012

Drawing: 69830 Revision 3
 Assembly: 69830-02 Forward Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
6 Total	69830-02	Forward Beam Assembly			
1	69830-13	Tube	304 Stainless, 1x2x0.125 tube	11082	
1	69830-14	Tube	304 Stainless, 1x2x0.125 tube	11082	
2	69830-15	Bushing	316 Stainless, 5/8" x 0.120 tube	11079	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	10036	
1	69830-17	Block	304 Stainless, 3/16" x 3/4" bar	9011	
1	69830-19	Cap	321 Stainless, 0.032" Sheet	10037	
1	69830-20	Cap	321 Stainless, 0.032" Sheet	10037	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	11079	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	11070	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	11070	
1	69830-23	Spring	15mm x 70 mm Spring	11041	
1	#10-32	Screw	Stainless Steel, Commercial	11062	
1	MS21044C3	Nut		11088	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 69830			
Final Inspection	Drawing 69830			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **69831** Revision 3
 Assembly: **69831-01** Aft Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
6 Total	69831-02	Aft Beam Assembly			
1	69831-13	Tube	304 Stainless, 1x2x0.125 tube	11082	
1	69831-14	Tube	304 Stainless, 1x2x0.125 tube	11082	
1	69831-15	Tube	304 Stainless, 1x2x0.125 tube	11082	
2	69830-15	Bushing	316 Stainless, 5/8" x 0.120 tube	11079	
1	69830-16	Strap	304 Stainless, 0.105" Sheet	10036	
1	69830-17	Block	304 Stainless, 3/16" x 3/4" bar	9011	
1	69830-19	Cap	321 Stainless, 0.032" Sheet	10037	
1	69830-20	Cap	321 Stainless, 0.032" Sheet	10037	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	11079	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	11070	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	11070	
1	69830-23	Spring	15mm x 70 mm Spring	11041	
1	#10-32	Screw	Stainless Steel, Commercial	11062	
1	MS21044C3	Nut		11088	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Powder Coat	Drawing 69831			
Final Inspection	Drawing 69831			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country

Transport Canada

AUTHORIZED RELEASE CERTIFICATE FORM ONE

3. Form Tracking No.

4. Organization Name and Address

AERO Design Ltd. - 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7

5. Work Order/Contract/Invoice

2011-37

6. Item

7. Description

8. Part Number

9. Qty.

10. Serial/Batch No.

11. Status/Work

Forward Beam

69830-02

1

N/A

New

12. Remarks

13a. Certifies that the items identified above were manufactured in conformity to:

☒ Approved design data and are in condition for safe operation.☐ Non approved design data specified in block 12.14a. ☐ CAR 571.10 Maintenance Release☐ Other regulation specified in block 12

Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.

13b. Signature

13c. Approved Organization Number

14b. Signature

14c. Approved Organization Number

13d. Name

Jeff Clarke

13e. Date (dd/mmm/yyyy)

29 Nov 2011

14d. Name

14e. Date (dd/mmm/yyyy)

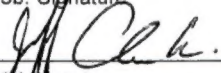
Installer Responsibilities

This certificate does not constitute authority to install.

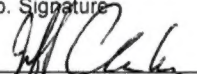
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

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BLACK COMB

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2011-37	
6. Item	7. Description Aft Beam	8. Part Number 69831-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 29 Nov 2011		14d. Name		14e. Date (dd/mmm/yyyy)
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Beam	69830-02	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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WHITE SADDLE

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Transport Canada

2. AUTHORIZED RELEASE CERTIFICATE
FORM ONE

3. Form Tracking No.

4. Organization Name and Address

AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7

5. Work Order/Contract/Invoice

2011-37

6. Item

7. Description

8. Part Number

9. Qty.

10. Serial/Batch No.

11. Status/Work

Aft Beam

69831-02

1

N/A

New

12. Remarks

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13d. Name

Jeff Clarke

13e. Date (dd/mmm/yyyy)

30 Nov 2011

14d. Name

14e. Date (dd/mmm/yyyy)

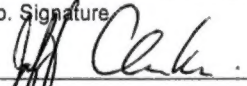
Installer Responsibilities

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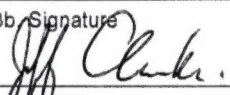
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WHITE SADDLE

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7				5. Work Order/Contract/Invoice 2011-37	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Forward Beam	69830-02	1	N/A	New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 08 Dec 2011		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Aft Beam	69831-02	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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BLACCOM 3

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2011-37	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Beam	69830-02	1	N/A	New	
12. Remarks						
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13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke		08 Dec 2011				
Installer Responsibilities						
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BACKCOMB

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2011-37	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Aft Beam	69831-02	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			<input type="checkbox"/> Other regulation specified in block 12.			
<input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 08 Dec 2011		14d. Name		14e. Date (dd/mm/yyyy)
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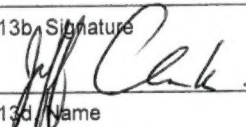
BLACKCOMB

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2011-37
6. Item	7. Description Forward Beam	8. Part Number 69830-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 03 Nov 2011		14c. Approved Organization Number	
				14d. Name	
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HEL TR AVSPORT

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2011-37	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Aft Beam	69831-02	1	N/A	New	
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HEU TRANSPORT

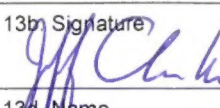
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 16 Feb 2012		14d. Name	
				14e. Date (dd/mmm/yyyy)	
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HCLS 2012-0

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Aft Beam	69831-02	1	N/A	New
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Miss Bond

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Forward Beam	69830-02	1	N/A	New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
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	Aft Beam	69831-02	1	N/A	New
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				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

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